ASX: HRZ

ASX ANNOUNCEMENT



PENNY'S FIND JV RESOURCE UPDATE

HIGHLIGHTS

- Resource definition and extension drilling completed at the Penny's Find gold project, 50km northeast of Kalgoorlie in the Western Australian goldfields
- The project is a 50:50 joint venture with Orminex Ltd (ASX: ONX) with Horizon's A\$1M sole funding commitment now satisfied with future costs funded on a 50:50 basis ¹
- A total of 21 drill holes were completed with 2,103m of RC and 2,765m of diamond to a maximum depth of 282m
- Drilling tested northern extensions and infilled a number of areas within the existing underground resource envelope with significant results received including ²:
 - o 5.0m @ 5.27g/t Au from 180.3m (P1_010)
 - 3.7m @ 7.46g/t Au from 215.3m (P1_005)
 - o 2.7m @ 8.64g/t Au from 171.4m and 1.7m @ 17.91g/t Au from 178.9m (P1_007)
 - o 1.9m @ 13.95g/t Au from 251m (P1_009)
 - 0.9m @ 23.56g/t Au from 216.7m (P1_006)
 - o 2.0m @ 8.47g/t Au from 227m (P1_008)
 - 2.5m @ 7.45g/t Au from 226m (P1_020)
- Results demonstrated excellent width and grade continuity and improved geological confidence with mineralisation open along strike to the north and at depth
- Updated independent Mineral Resource estimate now compiled and stands at:
 - 250,000t grading 5.22g/t Au for 42,000oz at a 1.5g/t Au lower grade cut-off ³
- Importantly, over 83% (up 19%) of the resource now in the Indicated Resource category (188kt grading 5.71g/t Au) with updated underground mine optimisation, design and economic evaluation underway ³
- A maiden Ore Reserve for Penny's Find is expected early in the December Quarter 2021⁴
- Approvals for mine development are in place and a toll milling agreement executed for ore processing in the March Quarter 2022⁴

Commenting on the resource update, Horizon Managing Director Mr Jon Price said:

"The JV partners have taken a very conservative approach with the new resource model and the latest drilling has provided increased confidence and higher JORC classification for reserve conversion. We now look forward to completing the updated underground mine optimisation and design for a development decision with our JV partners early in the December Quarter."

¹ As announced to the ASX on 30 November 2020 and 22 March 2021 ² As announced to the ASX on 14 and 30 April 2021. ³ see Tables, data and Competent Persons Statement pages 4 and 5 and JORC Tables on Page 19. ⁴ See Forward Looking and Cautionary Statement on Page 18.

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Overview

Horizon Minerals Limited (ASX: HRZ) ("Horizon" or the "Company") is pleased to announce an updated Mineral Resource estimate for the Penny's Find JV project located 50km northeast of Kalgoorlie-Boulder in the heart of the Western Australian goldfields (Figure 1).

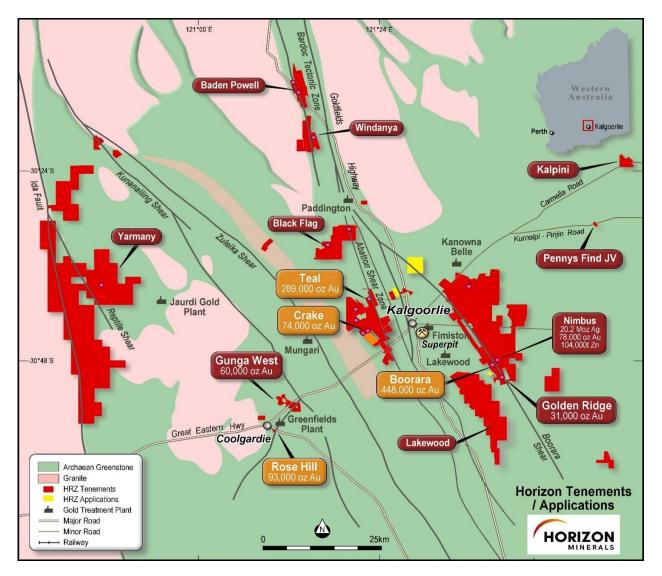


Figure 1: Kalgoorlie project area locations and surrounding infrastructure

The Company acquired a 50% interest in the project from joint venture partner Orminex Ltd (ASX: ONX) for \$1.5M and agreed to sole fund the first \$1M in pre-development expenditure with the joint venture partners funding the project on a 50:50 basis thereafter ¹. The project presents an early underground development and production opportunity to generate cash as the Company advances the longer-term consolidated Feasibility Study underpinning a stand-alone mill at Boorara.²

The infill and extension program aimed to improve resource classification and test extensions along strike with excellent results and new mineralisation intercepted to the north. The deposit also remains open at depth and will be tested further from underground drilling positions during the mining cycle.²





Project Geology

The high-grade gold mineralisation at Penny's Find is hosted in thin quartz veins at the contact between footwall sediments including black shale and siltstone and a hangingwall basalt. The quartz veins dip about 60° to the northeast and collectively average 1m to 5m true width.

Open cut mining to 85m (242m RL) was completed by Empire Resources in 2018 with toll treatment processing at Lakewood (Kalgoorlie) and Burbanks (Coolgardie). Production from the open pit totalled 18,300oz at 4.47g/t Au (As announced to the ASX by Empire (ASX: ERL) on 25 July 2018).

Metallurgical test work and toll milling data from open pit ore processing has shown fresh mineralisation to be free milling with a high gravity recoverable gold component and a total gold recovery which exceeded 90%.

Resource Update

As announced to the ASX on 14 and 30 April 2021, a total of 21 RC and Diamond holes for 4,778m were drilled at Penny's Find in 2021. The RC and diamond drilling was completed on an approximate 20m pattern, spanned 240m and covered mineralisation to 282m vertical depth.

The drilling mainly focussed on the inferred or peripheral ore zones. The diamond core was subsequently used for specific gravity, geotechnical logging, structural assessment and confirmatory metallurgical testwork.

Significant downhole intercepts reported in 2021 included ¹:

- 5.0m @ 5.27g/t Au from 180.3m (P1_010)
- 3.7m @ 7.46g/t Au from 215.3m (P1_005)
- 2.7m @ 8.64g/t Au from 171.4m and 1.7m @ 17.91g/t Au from 178.9m (P1_007)
- 1.9m @ 13.95g/t Au from 251m (P1_009)
- 0.9m @ 23.56g/t Au from 216.7m (P1_006)
- 2.0m @ 8.47g/t Au from 227m (P1_008)
- 2.5m @ 7.45g/t Au from 226m (P1_020)
- 0.78m @ 13.34g/t Au from 226m (P1_004)

The drilling also enabled assessment of the most suitable portal location from the base of the open pit (85m depth) for optimal decline development to access the underground resource minimising capital cost and time to first ore production.

All new drilling and historic toll milling data has been reviewed, validated and incorporated into the drilling database and used to compile an updated independent Mineral Resource Estimate (JORC 2012). Geological consultants Entech Pty Ltd were engaged to complete the new 2021 Mineral Resource Estimate.

¹ As announced to the ASX on 14 and 30 March 2021.





The updated underground Mineral Resource Estimate is summarised in Table 1 below:

Project Area	Resource Category	Tonnes (kt)	Gold (g/t)	Gold Ounces (koz)
Penny's Find (1.5g/t au cut-off grade)	Indicated	188	5.71	35
	Inferred	62	3.74	7
Total		250	5.22	42

Table 1. Penny's Find Underground (<260m RL) Mineral Resource Estimate ¹

Competent Person's Statement

The information in the report to which this statement is attached that relates to the <u>Estimation and Reporting of Underground</u> <u>Gold Mineral Resources</u> at the Penny's Find deposit is based on information compiled by Ms Jill Irvin BSc, a Competent Person who is a current Member of the Australian Institute of Geoscientists (MAIG 3035). Ms Irvin, Principal Geologist at Entech Pty Ltd, is an independent consultant to Horizon Minerals Ltd (HRZ) with sufficient experience relevant to the style of mineralisation and deposit type under consideration and to the activities being undertaken to qualify as a Competent Person as defined in the 2012 Edition of the *Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves.* Ms Irvin consents to the inclusion in the report of matters based on her information in the form and context in which it appears.

In comparison to the previous resource model, a more conservative approach was taken with respect to ore block domaining and internal dilution parameters to more appropriately reflect the mineralisation. In addition, some peripheral ore zones were excluded from the model and will be further drill tested from underground cuddy locations during the mining cycle in conjunction with the planned depth extension drilling.

The 2021 drilling program and updated MRE has improved geological confidence as demonstrated by the increase in mineralisation reporting to the Indicated Resource category (188kt grading 5.71g/t Au) from 64% to 83% for conversion to Ore Reserve as part of the mine optimisation, design and economic evaluation.

Next Steps

The updated resource model will now be used by Entech to generate a maiden Ore Reserve for the Penny's Find underground project, expected for completion early in the December Quarter 2021. Geotechnical assessment is well advanced and confirmatory metallurgical test work is nearing completion. Statutory approvals are in place for mine development and a toll milling agreement is in place for first ore treatment in the March Quarter 2022.²

On completion of the reserve study and economic evaluation, the joint venture partners aim to make a development decision in the December Quarter 2021.²

¹ See also ASX disclosures on Page 5 and JORC Tables on Page 19. ² See Cautionary and Forward-Looking Statement on Page 18.





ASX Listing Rule 5.8. Disclosures

Mineral Resource Statement

The Mineral Resource Statement for the Penny's Find Underground Gold Mineral Resource Estimate (MRE) was prepared during June 2021 and is reported according to the *Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves* (the 'JORC Code') 2012 edition.

This MRE update includes an additional 4,778m of drilling from 21 diamond holes, completed in 2021 and is reported excluding all historical mining activity, surveyed up to 23 April 2018. The depth from surface to the current vertical limit of the Mineral Resources is approximately 270m.

In the opinion of Entech, the resource evaluation reported herein is a reasonable representation of the <u>global</u> underground gold mineral resources within the Penny's Find deposit, based on sampling data from reverse circulation and diamond drilling available as of 9 June 2021. The Indicated and Inferred Mineral Resources comprise fresh rock. The Mineral Resource Statement is presented in Table 2.

Deposit	Mineral Resource Category	Tonnes (kt)	Grade (g/t Au)	Ounces (koz)
Penny's Find	Indicated	188	5.71	35
	Inferred	62	3.74	7
	Total	250	5.22	42

Table 2: Penny's Find Underground Mineral Resource at a 1.5 g/t gold cut-off.

Tonnages are dry metric tonnes. Minor discrepancies may occur due to rounding.

A total of 23,172m of drilling from 265 drill holes was available for this MRE. Mineralisation interpretations were informed by reverse circulation (228 drill holes, of which 137 intersect the resource) and diamond drilling (37 drill holes, of which 36 intersect the resource), for 480m of drilling intersecting the resource.

This MRE comprises Inferred Mineral Resources, which are unable to have economic considerations applied to them, nor is there certainty that further sampling will enable them to be converted to Measured or Indicated Mineral Resources.

Competent Person's Statement

The information in the report to which this statement is attached that relates to the <u>Estimation and</u> <u>Reporting of Underground Gold Mineral Resources</u> at the Penny's Find deposit is based on information compiled by Ms Jill Irvin BSc, a Competent Person who is a current Member of the Australian Institute of Geoscientists (MAIG 3035). Ms Irvin, Principal Geologist at Entech Pty Ltd, is





an independent consultant to Horizon Minerals Ltd (HRZ) with sufficient experience relevant to the style of mineralisation and deposit type under consideration and to the activities being undertaken to qualify as a Competent Person as defined in the 2012 Edition of the *Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves.* Ms Irvin consents to the inclusion in the report of matters based on her information in the form and context in which it appears.

Entech undertook a site visit to the Penny's Find Project on 2 June 2021. Areas visited included the Penny's Find historical open pit and core yard. A visit to the SGS assay facility in Kalgoorlie was undertaken during October 2020 and included inspection of drill core material being processed. No material issues or risks pertaining to the MRE update were identified, observed or documented during the visit. During the site visit, Entech requested additional sampling be carried out. The subsequent assay results were incorporated in the MRE update.

Drilling Techniques

Recent HRZ RC drilling was completed with a 142mm face sampling hammer bit. Diamond tail drilling was carried out using an HQ3 size triple tube. All collar locations were picked up by licensed surveyors. Continuous downhole surveying was carried out and recorded at approximately 5m downhole intervals. Magnetically affected azimuth readings have been estimated to reflect downhole trends.

Historical Drilling

The historical drilling comprises rotary air blast (RAB), reverse circulation (RC), Air core (AC) and diamond core drilling undertaken from the 1980s through to 2017. All RAB drilling and drilling prior to 2007 was not used for Mineral Resource estimation. Limited details of historical drilling techniques were available to HRZ, therefore a key focus of the HRZ drilling (2020–2021) was to infill areas of the MRE informed by historical drill information. All areas included in the MRE are now considered sufficiently supported by HRZ drill information.

Historical diamond core recovery is generally very good, averaging more than 95%. Early RC recovery (2007 and 2012 series) varied from good (>75% recovery) in dry conditions to poor (<25% recovery) in wet conditions. Between 2015 and 2017 RC recoveries averaged 84% and >95%, respectively. The 2017 drilling used a sealed collar and air pressure to maximise the return of RC sample recovery.

All drill collars were surveyed by differential global positioning system (DGPS) and the orientation and inclination at collar were set out using compass and clinometer. The 2007 holes were surveyed by downhole camera where deeper than 50m. Only dip was measured for the 2007 holes, with the exception of holes at the end of the program, for which azimuth was also measured. Dip was surveyed for all 2012 holes using a downhole camera. The 2012 diamond tails were surveyed using gyroscopic methods. For the 2015 program, drill collars were positioned by tape and compass from existing holes, or by handheld GPS. One inclined hole was oriented using a compass, sighter pegs and a clinometer. The 2016 and 2017 collars were picked up by the site surveyor using a DGPS. Downhole orientation for these holes was measured using a Reflex EZ-SHOT tool.





Sampling and Sub-Sampling Techniques

Recent drilling of 21 diamond drill holes by HRZ produced core for geotechnical testing and bulk density measurements, as well as lithology logging and assaying. Half of the core was sampled, and the remaining half was transferred to permanent storage. The core was predominantly sampled at 1.0m intervals, with some sampling undertaken on geological intervals from 0.3m to 1.0m.

The RC samples were obtained by cone splitter (1.5 kg - 2.0 kg) and were used for lithology logging and assaying. Samples collected in mineralisation were all dry. All recent collar locations have been surveyed using a DGPS accurate to approximately $\pm 10 \text{mm}$.

Diamond drill core collected by HRZ was HQ3 size. Continuous downhole surveying was carried out with digital cameras, at approximately 5m downhole intervals. Magnetically affected azimuth readings have been estimated to reflect downhole trends.

Historical Sampling

Historical drilling of 27 RC holes was completed between 1986 and 2006. The metadata pertaining to the sub-sampling collection methodology is considered incomplete.

In 2007 Empire completed 78 RC holes using a 135mm hole diameter face-sampling hammer and bit, and 4 diamond holes using an HQ size bit to 40m depth and an NQ size bit to the end of the hole. All holes were surveyed using DGPS.

Between 2008 and 2013 Brimstone drilled 26 RC holes using a face-sampling hammer bit, with two holes completed with an NQ diameter diamond tail. Brimstone noted some wet RC samples due to groundwater inflow; however, the wet samples were typically located in the hanging wall above the mineralisation. The diamond tails had an average recovery of 93%. All holes were surveyed using real-time kinematic GPS (RTKGPS). Between 2015 and 2017 Empire drilled another 8 RC holes and 10 diamond holes. The sampling methodologies were similar to Empire's 2007 program.

The historical sampling data comprised:

- 16 diamond drill holes ranging in depth from 95m to 347m, with an average depth of 207m.
- 137 RC holes ranging in depth from 17m to 230m, with an average depth of 90m. The RC samples were generally noted as dry 1m downhole intervals. Stainless steel rods were generally used at the base of the RC percussion rod string to obtain reasonably accurate downhole surveys in the inner tube.

For all historical RC programs, chips were collected at 1m intervals, via the cyclone, into sample bags. For most samples a rotary or cone splitter was used to also collect a smaller sample at the same time. Individual 1m samples were dispatched if the material was obviously mineralised, otherwise composites were created for dispatch by combining 4 consecutive samples. If a 4m composite sample returned an assay above a designated threshold, then the large sample was respeared or the rotary splitter sample was taken and submitted individually. Dispatch samples were generally between 2.5kg and 4kg and were then processed at the laboratory to produce 30g, 40g or 50g sub-samples. It was specifically noted for the 2017 program that the cyclone was cleaned between rod changes to minimise cross-contamination of samples and that there was a visual correlation between recovery and mineralisation, indicating minimal potential for sampling bias.





The RC chips were logged geologically for lithology, mineralisation, veining, alteration and/or weathering.

The diamond drill core was immediately placed in core boxes and transported to the core storage area. The core was then logged for lithology, mineralisation, veining, alteration, weathering and/or geotechnical features, and marked-up for sampling intervals. Selected sample intervals were halved (the 2017 core was halved at a laboratory facility in Kalgoorlie, the rest was done on site), and then dispatched for preparation and analysis. Sub-samples between 30g and 50g were selected at the laboratory. Standards and blanks were dispatched with samples from the 2012, 2015 and 2017 programs.

Sample Analysis Method

Recent HRZ DD samples were submitted to Intertek Genalysis (Perth) and RC samples were submitted to Jinnings Testing and Inspection (Kalgoorlie) for analysis. Samples were dried, crushed and pulverised to 90% passing 75µm. They were then split to a 50g charge weight for fire assay. DD samples were analysed by Inductively Coupled Plasma Optical (Atomic) Emission Spectrometry (to 0.005ppm Au detection limit). RC samples were analysed by AAS (0.01 99m detection limit)

Commercially prepared, predominantly matrix-matched low, medium and high value certified reference Quality Assurance and Quality Control (QAQC) standards were inserted at a rate of 1 in 20 into the sample stream. These techniques are industry standard for gold and are considered appropriate.

Historical Analysis

Methodology information was incomplete for 27 RC holes drilled in the period between 1986 and 2006.

Drill samples were prepared and analysed at accredited commercial laboratories in Western Australia.

Empire's sample methodology comprised the following:

- Samples were dried. Any sample over 3.5kg in weight was riffle split.
- All samples were then pulverised to nominal 75µm.
- All samples were assayed for gold by fire assay using a lead collection technique and a 50g sample charge weight, and detection limits of 0.01–2,000 ppb.
- Final readings were done by AAS or ICP.
- With the exception of the 2007 assays, standards and blanks were included at a rate of approximately 1 in 12 routine samples, with generally acceptable results.
- Duplicate sampling was used as QAQC for RC drilling in 2007 and 2016, with acceptable results.
- The 2007 sample analysis was validated using an umpire laboratory and SFA vs FA comparisons.





Brimstone's sample methodology comprised the following:

- Samples were dried. Any sample over 3.5kg in weight was riffle split.
- All samples were then pulverised to nominal 75µm.
- All samples were assayed for gold by fire assay using a lead collection technique and a 50g sample charge weight, and detection limits of 0.01–2,000ppb.
- Final readings were done by AAS.
- Standards and blanks were included at a rate of approximately 1 in 12 routine samples. There was some evidence of bias of the lower grade standard (1.3g/t), but results were generally acceptable.

Geology and Geological Interpretation

The Penny's Find deposit lies within the Gindalbie Domain of the Kurnalpi Terrane, approximately 50km northeast of Kalgoorlie.

The Gindalbie Domain is a layered sequence of supracrustal rocks that have been deformed, metamorphosed and intruded by granitic rocks and comprises three key units. The basal unit consists of a tholeiitic suite comprising basalt, komatiite and calc-alkaline volcanic rocks and is the same basal unit that occurs in the adjacent Kurnalpi Domain. This unit is unconformably overlain by a bimodal suite of mafic and felsic volcanic rocks referred to as the Gindalbie Volcanics. Both the basal suite and the Gindalbie Volcanics have been intruded by mafic to intermediate sills and dykes. The uppermost unit is separated from the underlying Gindalbie Volcanics by an unconformity and consist of (mostly) coarse clastic sedimentary rocks, which have been named the Penny's Dam Conglomerate, after the outcrop at Penny's Dam.

Deformation has occurred during several events and has resulted in complex refolding of earlier folds and extensive shearing and faulting at local and regional scales. Gold mineralisation formed during a late deformational event.

The Emu Fault is a major regional structure, and key mineralisation control, at the Penny's Find Project. This is a major regional shear zone that extends approximately 200km northwards to the Leonora region, where it merges with the Keith-Kilkenny Fault. The Emu Fault has a generally north–south trend and underlies the eastern part of the projected area. The Penny's Dam Conglomerate does not occur west of the Emu Fault.

Gold mineralisation in the Penny's Find Project is associated with shear zones interpreted as splays off the Emu Fault. Primary mineralisation is contained within a shear zone informally referred to as the Penny's Find Shear Zone. The best mineralisation occurs in a 230m section of the shear zone that trends north–northwest, dips toward the east and is close to the contact between volcanic rocks (hanging wall) and shale (footwall). The mineralised zone has an average thickness of 9m and contains a number of mineralised quartz veins varying from 30cm to 11m in thickness.

Interpretations of domain continuity were initially undertaken in Leapfrog3DTM software, with mineralisation intercepts correlating to individual domains manually selected prior to creation of a vein model. Interpretation was a collaborative process with HRZ geologists to ensure modelling





appropriately represented site-based observations and the current understanding of geology and mineralisation controls.

Following this, a total of three mineralisation domains (Figures 2 and 3) were delineated, underpinned by:

- Geological information on lithology and quartz veining
- Historical interpretations, in-pit dig ore blocks and surface mapping
- Nominal 1.5g/t gold grade; this value was based on Exploratory Data Analysis (EDA) of mineralisation sample population as well as visual review of the mineralisation tenor and strike, and dip continuity.

Figure 2: Oblique section of Penny's Find deposit (azimuth 250°) showing drill hole traces, mineralised domains, weathering, topography, pit void and underground MRE extents.

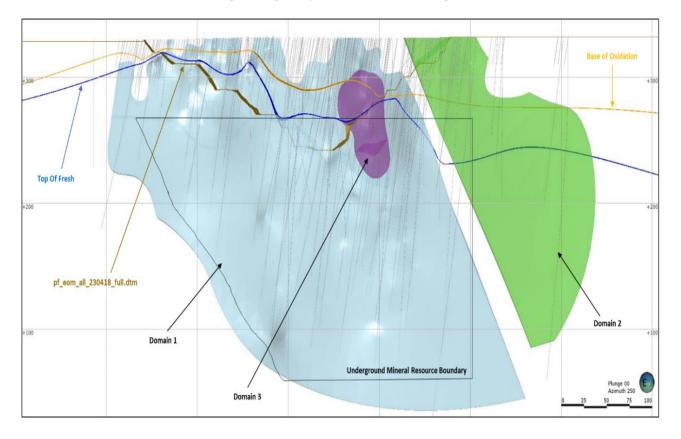
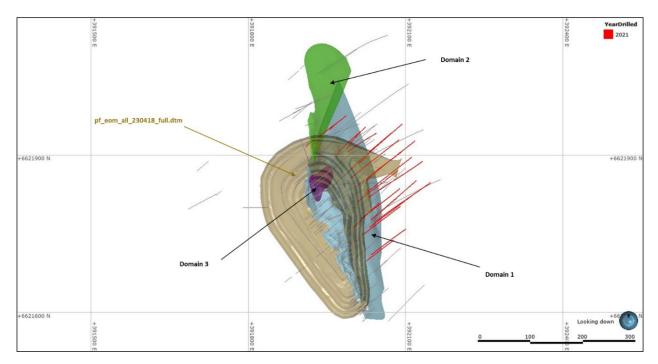




Figure 3: Plan section of Penny's Find deposit showing drill hole traces, mineralisation domains and open pit void.

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In instances where the intercept gold value was below the nominal cut-off, but mineralisation continuity was supported by veining and alteration, the intercept was included in the domain due to the commodity and the style of deposit.

Visual analysis indicated the presence of a high-grade plunge component associated with a thickening and flexure of the mafic-sedimentary contact. This plunge and its relationship to vein width was confirmed during Exploratory Data Analysis (EDA) and underpinned interpolation of metal direction during estimation.

Estimation Methodology

A two-dimensional (2D) Ordinary Kriging interpolation approach was selected for the domains to address some of the main issues encountered when estimating narrow vein mineralisation, such as Penny's Find, which were:

- Additivity issues due to non-uniform support and resulting grade bias. Instances of highly variable individual intercepts (e.g. 0.3m to 11m) which would be difficult to incorporate and represent statistically using downhole composites of equal lengths (e.g. 0.5m, 1.0m or 2.0m)
- Varying mineralisation geometry across lode, down dip and along strike.

Assumptions discussed and tested during the estimation include:

- Assumption of intrinsic correlation between grade and true width (TW) was tested and met during variogram analysis.
- 2D estimation technique assumes full horizontal extraction of the modelled vein.





The 2D interpolation approach used for the MRE varies from a three-dimensional approach (3D) in that estimation of both an accumulation variable (intercept gold composite multiplied by TW) and the TW variable, is undertaken in a 2D plane using identical variogram and search parameters to ensure consistency for subsequent back-calculation of gold block grades.

The RC and DD samples were composited for the full width of the domain intercept, followed by trigonometric calculation of TW using the orientations of the drill hole intercept and ore domain defined by the Leapfrog reference (midpoint) surface. A gold accumulation variable was then calculated by multiplying the intercept grade by TW.

Samples from RAB drilling and water bore drill holes were excluded from all compositing processes and subsequently the MRE outcomes.

Composited sample data was transformed (grid rotation removed) before being pressed onto a cartographic plane and statistical analysis undertaken on accumulation, width and grade variables. Evidence for further sub-domaining of composite data by weathering or hole type, for the purposes of interpolation, was not supported by statistical and spatial analysis.

Assessment and application of top-cutting for the 2D estimate was undertaken on the gold accumulation variable in the individual domains.

Top-cuts, where appropriate, were applied on an individual domain basis, as outlined below:

• Main Lode (1). Top-cut = 100 Gold Accumulation and 0.65% metal reduction.

It should be noted that for the Main Lode Hanging Wall, a single extreme composite was cut. No top-caps were applied to the North Lode (Domain 2) or Bifurcation Lode (Domain 3).

Geostatistical analysis was undertaken in Isatis[™] software on the capped, declustered gold accumulation variables in 2D space for the Main Lode domain, with robust variogram models delineated and search neighbourhoods optimised by Qualitative Kriging Neighbourhood Analysis (QKNA).

Ordinary Kriging (OK) grade interpolation of capped gold accumulation and TW was undertaken in 2D space using OK (GEOVIA Surpac[™]) at the parent cell size of 10m × 10m (no sub-celling). Considerations relating to appropriate block size include drill hole data spacing, conceptual mining method (SMU analysis), variogram continuity ranges and search neighbourhood optimisations.

The mineralisation interpretation was used as a hard boundary for volume delineation.

Once the 2D interpolation was optimised and validated, gold parts per million (ppm) values for each block were calculated by dividing interpolated gold accumulation by interpolated TW, whereby for each block:

- Block gold ppm = Block gold accumulation value/Block TW value
- Back-calculated gold ppm values for each block were transformed from 2D to 3D space and pressed across the full width of the corresponding domain in the final host 3D compilation model.

The 3D block model was coded with density, geology, depletions, and classification, prior to global, local validations and evaluation for Mineral Resource reporting.





Validation of the gold accumulation, TW estimations and gold ppm back-calculation was completed by global and local bias analysis, statistical and visual inspections in 2D and 3D space.

Only DD and RC data was used during the estimation. Average sample spacing is variable, ranging from $10m \times 10m$ within 50m of topographic surface to a nominal $20m \times 20m$ in the upper portions of the underground resource and $50m \times 50m$ at depth (approximately greater than 200m).

A check estimate in 3D was undertaken for Main Lode using Inverse Distance Squared and gold ppm (not accumulation). The check estimate results were on average 14% higher in metal content, indicating a high sensitivity in MRE outcomes based on whether the relationship of metal to mineralisation width is incorporated in, or excluded from, the interpolation approach.

Classification Criteria

Mineral Resources were classified as Indicated and Inferred to appropriately represent confidence and risk with respect to data quality, drill hole spacing, geological and grade continuity, mineralisation volumes, historical mining activity, tenement boundaries as well as metal distribution (Figure 4). Additional considerations were the stage of project assessment, amount of diamond drilling, current understanding of mineralisation controls and selectivity within an underground mining environment.

<u>Indicated</u> Mineral Resources were defined where a moderate level of geological confidence in geometry, continuity and grade was demonstrated, and were identified as areas where:

- Blocks were well supported by drill hole data with drill spacing averaging a nominal 30 m or less, or where drilling was within 20m of the block estimate.
- Blocks were interpolated with a neighbourhood informed by the maximum number of sample criteria.
- Estimation quality was considered reasonable, as delineated by a conditional bias slope nominally above 0.6.

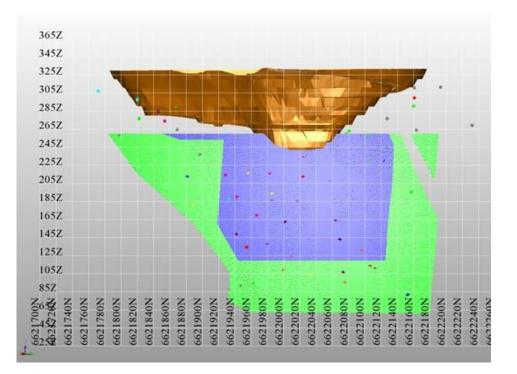
<u>Inferred</u> Mineral Resources were defined where a low to moderate level of geological confidence in geometry, continuity and grade was demonstrated, and were identified as areas where:

- Drill spacing was averaging a nominal 50m or less, or where drilling was within 40m of the block estimate.
- Estimation quality was considered low, as delineated by a conditional bias slope between 0.2 and 0.6.





Figure 4: Long section view of Ore Classification (Purple is Indicated, Green is Inferred ore)



Mineral Resources that are not Mineral Reserves do not have demonstrated economic viability. The MREs do not account for selectivity, mining loss and dilution. This MRE update includes Inferred Mineral Resources which are unable to have economic considerations applied to them, nor is there certainty that further sampling will enable them to be converted to Measured or Indicated Mineral Resources.

The reported Mineral Resource for underground was constrained at depth by the available drill hole spacing outlined for Inferred classification, nominally 270m below surface.

Upper limit constraints on the Mineral Resources were demarcated by the pit void at 70m from surfaces (260m RL). In the opinion of Entech the supplied topography survey and pit void extents appropriately represent the pit excavation, as viewed by Entech, during the site visit in June 2021.

Mineralisation within the model which did not satisfy the criteria for Mineral Resource remained unclassified. No estimation or assumptions with respect to deleterious elements, non-grade variables or by-products was made.

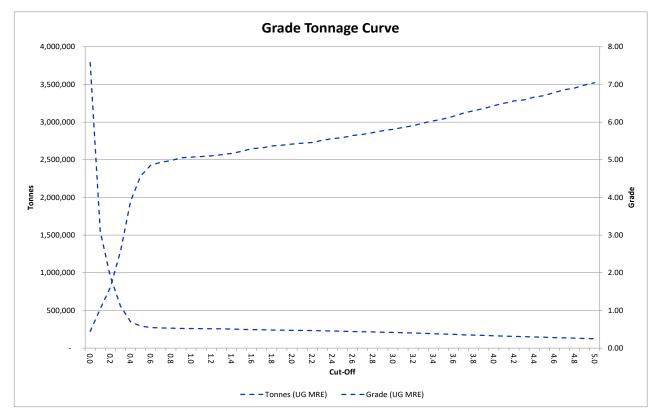
Cut-off Grade

The Mineral Resource cut-off grade for reporting of underground global gold resources at Penny's Find was 1. g/t. This was based on consideration of grade-tonnage data (Figure 5), selectivity and potential underground mining method, and benchmarking against comparable sized deposits of similar mineralisation style and tenor. Tonnages were estimated on a dry basis.



Figure 5: Grade-tonnage curve for Penny's Find Underground Project – Indicated and Inferred Mineral Resources.

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Bulk density values at Penny's Find were derived from measurements taken from 24 diamond drill holes, with a total of 227 samples collected across the deposit. The samples were all measured on site using the water immersion method on fresh rock core. Statistical analysis indicated a variation of bulk density values between weathering state and lithology. The following bulk density mean values were applied within the MRE:

- Fresh:
 - o Mafic: 2.82t/m³
 - Quartz (mineralisation): 2.68t/m³
 - Sedimentary: 2.76t/m³.

Project History and Historical Mineral Resources

HRZ entered a joint venture agreement for Penny's Find underground project in November 2020. The underground Mineral Resource for Penny's Find was previously reported by Empire Resources Limited as follows:

- Empire Resources Limited, 13 December 2017: 248kt at 7.04g/t gold for 56,000oz (reported at a 1.5g/t cut-off grade).
- Empire Resources Limited, 28 November 2016: 170kt at 5.4g/t gold for 29,500oz (reported at a 1.5g/t cut-off grade).





The project is currently entering feasibility level studies and Entech is of the opinion the current MRE global grade outcome (5.22g/t) reflects the tenor of the underlying dataset, the 2016 MRE (5.4g/t) and recently finalised accounting for completed open pit operations¹ of 4.47g/t and compares well with a documented scoping study² where an undiluted underground grade would be in the vicinity of 5.2g/t.

Assessment of Reasonable Prospects for Eventual Economic Extraction

Entech assessed the Penny's Find MRE, as reported, as meeting the criteria for *reasonable prospects for eventual economic extraction* based on the following considerations.

Mining

The Penny's Find deposit open pit was mined to completion in 2018 and consists of an excavation of approximately 85m in depth. The open pit operations targeted and excavated the main Penny's Find lode, coincident with thickening and flexure of the mafic-sedimentary contact and minor supergene enrichment in oxide and transitional material.

The MRE consists of an underground resource, from 85m to approximately 270m below surface. The reported Mineral Resource for underground was constrained both laterally, and at depth, by the available drill hole spacing outlined for Inferred classification.

Within an underground mining framework of mechanised conventional underground longhole mining methods and assuming access to the Mineral Resources would be possible from the base of the completed pit, Entech considers the 200 vertical metres of Mineral Resources would fall within the definition of *reasonable prospects for eventual economic extraction*.

No dilution or cost factors were applied to the estimate.

<u>Metallurgy</u>

Metallurgical testwork undertaken in 2015³ on fresh material to determine gold recovery (by gravity and cyanide leaching) concluded that gold occurs in free-milling form and is readily liberated. The proportion of gravity recoverable gold is reported as very high.

¹ ERL. Australian Securities Exchange announcement. Financial Results from Pennys Find Open Pit Operations. 25 July 2018.

² HRZ. Australian Securities Exchange announcement. Horizon Enters Development Joint Venture for the Pennys Find Underground Gold Project. 30 November 2020, Appendix 2. Page 31.

³ Sceresini, B. Pennys Find Metallurgical Study, prepared for Empire Resources Limited. 7 October 2015.





It was noted that recovery of open pit, oxide and transitional material¹ was 92.4%, with a high gravity recoverable gold component.

Entech did not encounter evidence of metallurgical amenability risks during documentation reviews, nor in discussions with HRZ personnel.

No metallurgical recovery factors were applied to the Mineral Resources or Resource Tabulations.

Approved for release by the Board of Directors of Horizon and Orminex

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Forward Looking and Cautionary Statements

Some statements in this report regarding estimates or future events are forward looking statements. They include indications of, and guidance on, future earnings, cash flow, costs and financial performance. Forward looking statements include, but are not limited to, statements preceded by words such as "planned", "expected", "projected", "estimated", "may", "scheduled", "intends", "anticipates", "believes", "potential", "could", "nominal", "conceptual" and similar expressions. Forward looking statements, opinions and estimates included in this announcement are based on assumptions and contingencies which are subject to change without notice, as are statements about market and industry trends, which are based on interpretations of current market conditions. Forward looking statements are provided as a general guide only and should not be relied on as a guarantee of future performance. Forward looking statements may be affected by a range of variables that could cause actual results to differ from estimated results, and may cause the Company's actual performance and financial results in future periods to materially differ from any projections of future performance or results expressed or implied by such forward looking statements. These risks and uncertainties include but are not limited to liabilities inherent in mine development and production, geological, mining and processing technical problems, the inability to obtain any additional mine licenses, permits and other regulatory approvals required in connection with mining and third party processing operations, competition for among other things, capital, acquisition of reserves, undeveloped lands and skilled personnel, incorrect assessments of the value of acquisitions, changes in commodity prices and exchange rate, currency and interest fluctuations, various events which could disrupt operations and/or the transportation of mineral products, including labour stoppages and severe weather conditions, the demand for and availability of transportation services, the ability to secure adequate financing and management's ability to anticipate and manage the foregoing factors and risks. There can be no assurance that forward looking statements will prove to be correct.

Statements regarding plans with respect to the Company's mineral properties may contain forward looking statements in relation to future matters that can only be made where the Company has a reasonable basis for making those statements.

This announcement has been prepared in compliance with the JORC Code (2012) and the current ASX Listing Rules.

The Company believes that it has a reasonable basis for making the forward-looking statements in the announcement, including with respect to any production targets and financial estimates, based on the information contained in this and previous ASX announcements.



Appendix 1 – Penny's Find Gold Project

JORC Code (2012) Table 1

Mr David O'Farrell, Exploration Manager compiled the information in Section 1 and Section 2 of the following JORC Table 1 and is the Competent Person for those sections. The following Table and Sections are provided to ensure compliance with the JORC Code (2012 edition) requirements for the reporting of Mineral Resources. For further detail, please refer to the announcements made to the ASX by Horizon Minerals Ltd (2019) and Orminex Ltd relating to the Penny's Find gold project.

SECTION 1 SAMPLING TECHNIQUES AND DATA

Criteria	JORC Code explanation	Commentary
Sampling techniques	Nature and quality of sampling (e.g. cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc). These examples should not be taken as limiting the broad meaning of sampling.	Pennys Find has been sampled using Reverse Circulation (RC) and Diamond Drilling (DDH). Historical sampling also included Air Core (AC) and Rotary Air Blast (RAB) drill holes.
		For the recent RC drilling, 1 m samples were taken using a cone splitter. 4m composite samples of the 1 m intervals were taken with a 450 mm x 50 mm PVC spear thrust to the bottom of the sample bag. If analysis of the 4 m composite returned a grade above a nominal 0.2 g/t Au cut-off, the individual 1 m samples for the composite interval were analysed.
		Average sample weights about 1.5 kg – 2 kg. At Pennys Find, the RC sampling was restricted to pre-collars with no significant ore expected.
		The HQ3 diamond drill core was sawn in half lengthwise and one half submitted for Au analysis.
		For all historical RC programs, chips were collected at 1 m intervals, via the cyclone, into sample bags. For most samples a rotary or cone splitter was used to also collect a smaller sample at the same time.
	Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used.	For RC drilling regular air and manual cleaning of cyclone was undertaken to remove hung up sample where present. Standards & replicate assays taken by the laboratory. Duplicate field samples were submitted from the RC drilling. Commercial standards (CRM) were submitted with all samples sent for analysis. Based on statistical analysis of these results, there is no evidence to suggest the samples are not representative. Sampling of the diamond core was consistent with one side of the split core being sent for assay.
	Aspects of the determination of	Historical drilling was managed by qualified geologists.
	mineralisation that are Material to the Public Report. In cases where 'industry standard' work has been done this would be relatively simple (e.g. 'reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30 g charge for fire assay'). In other cases more explanation may be required, such as where there is coarse gold that has inherent sampling problems.	For the recent drilling mineralisation was identified and logged by a Senior Geologist with experience at Pennys Find. The designated ore zone was generally identifiable visually. In addition, hanging wall and footwall samples extending over several metres were taken to check for any grade halo and ensure mineralisation boundaries were identified correctly.





Criteria	JORC Code explanation	Commentary
	Unusual commodities or mineralisation types (e.g. submarine nodules) may warrant disclosure of detailed information.	
Drilling Techniques	Drill type (e.g. core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc) and details (e.g. core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc).	RC drilling was undertaken with a 142 mm face sampling hammer bit. HQ3 (2.406 inch core) Diamond drilling used triple tube to help core recovery. Historical drilling was done using RC, RAB, AC and DDH. RC drilling used a 135 mm face sampling hammer. DDH were a mix of HQ and NQ.
Drill sample recovery	Method of recording and assessing core and chip sample recoveries and results assessed.	RC sample recovery and metreage was assessed by comparing drill chip volumes (sample bags) for individual metres. Estimates of sample recoveries were recorded. Routine checks for correct sample depths were undertaken every RC rod (6m). RC samples were visually checked for recovery, moisture and contamination. The cyclone was routinely cleaned ensuring no material build up.
		DDH recovery was logged over every core run (typically 3m), no significant losses were noted inside the ore zone.
		No sampling issues were reported for the historical drilling.
	Measures taken to maximise sample recovery and ensure representative nature of the samples.	Under normal drilling conditions Horizon believes a good, representative sample is being obtained.
		Some bias may occur where sample recovery is poor or very wet. These instances are recorded in the geological logging.
		Only RC and DDH samples from 2007 onwards were used in the resource estimation.
	Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of fine/coarse material.	No sample bias has been identified to date.
Logging	Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies.	RC drill chips are logged at 1 m intervals. Drill core is logged by geological interval. Logging is done on standard logging forms and transferred to a digital database once back at the office. Drill core was geotechnically logged.
	Whether logging is qualitative or quantitative in nature. Core (or costean, channel, etc) photography.	Geological logging was qualitative in nature. Geotechnical logging is both quantitative and qualitative.
	The total length and percentage of the relevant intersections logged.	All RC chip samples and all DDH core intervals were logged.





Criteria	JORC Code explanation	Commentary
Sub- sampling	If core, whether cut or sawn and whether quarter, half or all core taken.	Half core was sampled at geological intervals.
techniques and sample preparation	If non-core, whether riffled, tube sampled, rotary split, etc and whether sampled wet or dry.	For the RC drilling, 1 m samples were taken using a cone splitter. 4 m composite samples of the 1 m intervals were taken with a 450 mm x 50 mm PVC spear thrust to the bottom of the sample bag. If analysis of the 4 m composite returned a grade above a nominal 0.2 g/t Au cut-off, the individual 1 m samples for the composite interval were analysed.
		The RC samples collected were all predominantly dry. Exceptions were recorded on logs.
	For all sample types, the nature, quality and appropriateness of the sample preparation technique.	Horizon considers the RC and DDH sampling and sample preparation appropriate for the type of mineralisation being investigated.
	Quality control procedures adopted for all sub-sampling stages to maximise	In recent RC drilling duplicate 1 m samples are taken every 20 m. 4 m and 1m samples were analysed by Jinnings Testing and Inspection (Kalgoorlie). The 1 m samples were consistent in size weighing 1.5 kg -2.0 kg.
	representivity of samples.	Historical drilling has QAQC samples every 12 to 20 drill sample intervals.
		DDH HQ3 half core was sampled, packed and sent to Intertek Labs in Perth. Intervals were dependant on geological boundaries and typically from 0.4 m – 1.0m long.
		Historical samples were prepared and analysed by a variety of Kalgoorlie and Perth laboratories.
		All laboratories are NATA accredited.
	Measures taken to ensure that the sampling is representative of the in situ	Field duplicates were routinely taken to monitor laboratory sample preparation precision. Horizon intermittently resubmits samples to a referee laboratory and CRMs are submitted with all samples to monitor laboratory accuracy.
	material collected, including for instance results for field duplicate/second-half sampling.	Once samples arrived in Kalgoorlie or Perth, further work including replicates and QC was undertaken at the laboratory. Grind size is routinely recorded and monitored.
	Whether sample sizes are appropriate to the grain size of the material being sampled.	The quartz rich mineralisation is located on the contact between a fresh shale and basaltic unit. The sample sizes are considered by Horizon to be appropriate for this material.
Quality of	The nature, quality and appropriateness of	The 1 m and 4 m RC samples were assayed by Fire Assay (FA50) with ICP finish.
assay data and	the assaying and laboratory procedures used and whether the technique is considered partial or total.	DDH ore samples were analysed by Screen Fire analysis (SFCO/OE), whilst non ore samples were analysed by fire assay (SFF50-1).
laboratory tests		These techniques are considered appropriate for this type of mineralisation and produce a near total metal content result.
	For geophysical tools, spectrometers, handheld XRF instruments, etc, the parameters used in determining the analysis including instrument make and model, reading times, calibrations factors applied and their derivation, etc.	No geophysical assay tools were used at Penny's Find.





Criteria	JORC Code explanation	Commentary
	Nature of quality control procedures	Horizon routinely use field duplicate, CRMs and blank samples in the QA process.
	adopted (e.g. standards, blanks, duplicates, external laboratory checks) and whether	The laboratory uses internal lab standards and replicate samples as part of their QA/QC.
	acceptable levels of accuracy (ie lack of bias) and precision have been established.	QC analysis indicated no bias and accurate results.
Verification of sampling and	The verification of significant intersections by either independent or alternative company personnel.	Recent diamond drill core logging was supervised by a senior geologist familiar with the Penny's Find deposit and mineralisation.
assaying	The use of twinned holes.	No twin holes were intentionally drilled.
	Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols.	For recent drilling original Analysis Data is stored digitally as PDF and XLS files on the Horizon servers in Perth and Kalgoorlie. Drill hole logs are stored as XLS files on a per hole basis and compiled by project into an Access database.
	(physical and electronic) protocols.	Historical drilling is maintained in a digital database. The data has been validated against historical records where available.
		File servers are routinely backed up off site.
	Discuss any adjustment to assay data.	No data were adjusted.
		Data pre 2007 is not used in the resource estimate.
Location of data points	Accuracy and quality of surveys used to locate drill holes (collar and down-hole	All recent drill collar positions at Penny's Find were located by a qualified surveyor and accurate to ±10 mm. The holes were then picked again once drilling operations ceased. Down hole surveys were taken.
	surveys), trenches, mine workings and other locations used in Mineral Resource estimation.	Historical drilling is reported as having been surveyed, mostly on a local grid.
	Specification of the grid system used.	Grid - MGA94 Zone 51. The transformation coordinates from local to MGA grids are known form statutory reporting.
	Quality and adequacy of topographic control.	Topography is very flat. A high-quality digital terrain model exists for the area.
Data spacing	Data spacing for reporting of Exploration Results.	Drilling is regularly spaced across the deposit at a nominal 20 m spacing.
and distribution	Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate	The hole spacing was determined by Horizon to be sufficient when combined with confirmed historic drilling results to define the mineralisation. In addition, information from previous mining supports the interpreted geological and grade continuity.
	for the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied.	Data density is appropriate for the resource estimation and classification applied.
	Whether sample compositing has been	Samples have been composited over mineralised intervals for the reporting of drilling results.
	applied.	Preliminary RC sampling is done on 4 m composites. For any composite returning Au grade above a threshold, the individual 1 m intervals are assayed and reported.





Criteria	JORC Code explanation	Commentary
		Historically 1 m samples were assayed where quartz veining was identified in the sample.
Orientation of data in relation to geological structure	Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.	At Penny's Find, all holes were angled to intersect the steep dipping lodes. The intercept width is about 75% of the true width and provides an acceptable sample of the mineralisation.
	If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.	The relationship between the drilling orientation and the orientation of mineralised structures is not considered to have introduced a sampling bias.
The measures taken to ensure sample security	The measures taken to ensure sample security.	Recent RC drill samples and drill core were under the control of Horizon personnel at all times. Core trays were usually collected daily by Horizon and photographed before transport to the Nimbus site for processing. Visitors need permission enter the Nimbus site. Once cut, the samples were labelled, bagged, secured and transported to Penns Cartage in Kalgoorlie for transport to Perth for analysis. Dispatch and consignment notes were delivered and checked for discrepancies.
Audits or reviews	The results of any audits or reviews of sampling techniques and data.	No Audits have been commissioned. Sample practices are monitored by senior Horizon geologists.





ASX ANNOUNCEMENT SECTION 2 REPORTING OF EXPLORATION RESULTS

(Criteria listed in section 1 also apply to this section.)

Mineral tenement and land tenure status	Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings.	Penny's Find has been a Mining Lease M27/156 since 1992. Horizon acquired a 50% interest in the project from joint venture partner Orminex Ltd (ASX: ONX) for \$1.5M and agreed to sole fund the first \$1M in pre-development expenditure with the joint venture partners funding the project on a 50:50 basis thereafter. Royalties are payable to Empire Resources that include a 5% NSR on the first 50,000 oz of Au produced and thereafter a 2.5% NSR royalty for life of mine. Prior to 1992, Penny's Find was in P27/661.
	The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area.	The tenements are in good standing and no known impediments exist.
Exploration done by other parties	Acknowledgment and appraisal of exploration by other parties.	Previous work in the area has been undertaken by Defiance Mining N.L., Black Swan Gold Mines Ltd, Croesus Mining N.L., Hunter Exploration, Rubystar Nominees Pty Ltd, White Gold Mining Ltd, Empire Resources Ltd., Brimstone Resources Ltd and Orminex Limited, as operators.
Geology	Deposit type, geological setting and style of mineralisation.	Pennys Find is Archaean contact mineralisation between a hanging-wall basalt and sedimentary footwall rocks. The mineralisation is typically in small quartz veins with variable amounts of sulphide mineralisation.
Drill hole Information	A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes:	Horizon ASX announcement of 14 April 2021 details the drilling undertaken towards the resource update.
	 easting and northing of the drill hole collar elevation or RL (Reduced Level – elevation above sea level in metres) of the drill hole collar dip and azimuth of the hole down hole length and interception depth hole length. 	
	If the exclusion of this information is justified on the basis that the information is not Material and this exclusion does not detract from the understanding of the	No information has been intentionally excluded.





	report, the Competent Person should clearly explain why this is the case.	
Data aggregation methods	In reporting Exploration Results, weighting averaging techniques, maximum and/or minimum grade truncations (e.g. cutting of high grades) and cut-off grades are usually Material and should be stated.	The reporting of drilling results uses length weight average grades for mineralised intersections.
	Where aggregate intercepts incorporate short lengths of high grade results and longer lengths of low grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregations should be shown in detail.	The reporting of drilling results uses length weight average grades for mineralised intersections.
	The assumptions used for any reporting of metal equivalent values should be clearly stated.	No metal equivalent calculations were applied.
Relationshi p between mineralisati	These relationships are particularly important in the reporting of Exploration Results.	Drill intercepts and true widths appear to be close to each other, or within reason allowing for the minimum intercept width of 1 m. Horizon estimates that the true width is variable but probably around 75% of most intercept widths.
on widths and intercept	If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported.	
lengths	If it is not known and only the down hole lengths are reported, there should be a clear statement to this effect (e.g. 'down hole length, true width not known').	
Diagrams	Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views	See body of announcement.
Balanced reporting	Where comprehensive reporting of all Exploration Results is not practicable, representative reporting of both low and high grades and/or widths should be	Exploration results are not being reported in detail. All exploration data has been incorporated into the resource update.





	practiced to avoid misleading reporting of Exploration Results.	
Other substantive exploration data	Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; geochemical survey results; bulk samples – size and method of treatment; metallurgical test results; bulk density, groundwater, geotechnical and rock characteristics; potential deleterious or contaminating substances.	Some historic comprehensive metallurgical work has been completed at Penny's Find, however HRZ is currently planning some new metallurgy on the ore zone and underlying black shale. Free gold has been observed in the core. Penny's Find has previously been mined by open pit. Historical exploration details can be found in previous ASX releases from Empire Resources Limited (ASX; ERL). This includes broader RAB and soil sampling.
Further work	The nature and scale of planned further work (e.g. tests for lateral extensions or depth extensions or large-scale step-out drilling).	Underground mining economic assessment will be undertaken. Underground operations will include further drilling to investigate the strike and plunge continuation of the mineralisation.
	Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive.	Commercially sensitive.

SECTION 3 ESTIMATION AND REPORTING OF MINERAL RESOURCES

(Criteria listed in section 1, and where relevant in sections 2, also apply to this section.)

Criteria	JORC Code explanation	Commentary
Database integrity	Measures taken to ensure that data has not been corrupted by, for example, transcription or keying errors, between its initial collection and its use for Mineral Resource estimation purposes.	In the field, after geological data is entered into MS Excel spreadsheets, it is validated and imported into Micromine by the Exploration Manager. Unique sample numbers and pre-numbered calico sample bags are used, together with initial 4 m composites of drilling. Geological metadata is centrally stored in HRZ's Perth office and is managed in Micromine software. The database is continually being updated and will be migrated to Geobank in 2021. Historical data was verified and checked by HRZ geologists and, along with HRZ's recent drilling, will be cross checked by an external third party with expertise in database management.





Criteria	JORC Code explanation	Commentary	
	Data validation procedures used.	Database checks were completed and included the following:	
		 Checking for duplicate drill hole names and duplicate coordinates in the collar table. Checking for missing drill holes in the collar, survey, assay and geology tables based on drill hole r Checking for survey inconsistencies including dips and azimuths <0°, dips >90°, azimuths >360°, depth values. Checking for inconsistencies in the "From" and "To" fields of the assay and geology tables. The i checks included the identification of negative values, overlapping intervals, duplicate intervals, gaps where the "From" value is greater than the "To" value. Database checks were conducted in MS Excel, MS Access, Micromine, Leapfrog™ and Surpac™ Minin Drillhole data was validated against WAMEX data. 	and negative inconsistency and intervals
		HRZ has suitable processes and due diligence in place to ensure acceptable integrity of the drill hole data underpins the Mineral Resource. Entech used the drill hole data as supplied, and undertook independe fatal flaw data audits, visual verification and a site visit as part of Entech's due diligence process.	
		The drill hole data, as supplied by HRZ, was considered suitable for underpinning Mineral Resource es global gold ounces and incorporated drilling results available up to and including 9 June 2021.	timation of
Site visits	Comment on any site visits undertaken by the Competent Person and the outcome of those visits.	Entech visited the HRZ projects on 2 June 2021 to inspect mineralisation exposures in the Penny's Fine review drilling and sampling processes and examine diamond core in relation to the upcoming Mineral estimate (MRE).	
		Areas visited include the Penny's Find open pit, current drill locations, and the Nimbus core yard.	
		No material issues or risks pertaining to the resource were observed during the site visit.	
	If no site visits have been undertaken indicate why this is the case.	N/A	
Geological interpretati on	Confidence in (or conversely, the uncertainty of) the geological interpretation of the mineral deposit.	Entech was supplied with an MS Access database 'Pennys Find _v13052021.accdb'. This data, togethe from HRZ geologists aided in the creation of a geological interpretation of the mineral deposit which def Hanging Wall Mafic and Footwall Shale units. Mineralisation occurs in several mineralised, stacked, len veins on this contact.	fined the
		The contact is well defined by lithological and surface mapping and well supported by a drill density of 2 and continuity within the quartz zone over the strike.	20 × 20 m
		The mineralised quartz vein is also visible in the pit wall and Entech understands the vein was also eas the pit floor during mining.	ily defined in
		Factors which limit the confidence of the geological interpretation include a limited understanding of structure controls on mineralisation and therefore plunge control on the high-grade component of the mineralisation understands that geotechnical studies are currently underway to resolve this issue.	
		Factors which aided the confidence of the geological interpretation included historical geological mappi orientated drill core, analysis of lithological, veining and alteration controls and some close-spaced drill	ng, available data within







Criteria	JORC Code explanation	Commentary
		the existing open pit. Although pit mapping was not undertaken during mining, dig ore blocks, as reviewed by Entech, are indicative of the vein location in the pit.
		Entech considers confidence is high for the geological interpretation, geometry and continuity of the structures that support the MRE. Mineralisation is predominantly contained in quartz veins at the contact between the mafic and sedimentary units. Reverse circulation (RC) and diamond drilling (DD) to date supports the geometry and continuity implied in the MRE classification.
	Nature of the data used and of any assumptions made.	Mineralisation interpretations were informed by 38 rotary air blast (RAB), 228 RC (inclusive of grade control), and 37 DD holes.
		Mineralisation within the quartz host lithology was based on a combination of geological logging (veining percentage), the location of the mafic hanging wall and sedimentary footwall contact, and a nominal cut-off grade of 1.5 g/t gold.
		Visual analysis of high tenor mineralisation showed a relationship between gold tenor, vein thickness and structural flexures. This underlying control on mineralisation was confirmed during Exploratory Data Analysis (EDA) and was used to control the metal direction during estimation.
		A total of three mineralisation domains were interpreted.
		Within the mineralised wireframe, if an intercept fell below the nominal cut-off but continuity was supported by geological veining/alteration, the intercept was retained for continuity purposes due to the commodity and the style of deposit.
	The effect, if any, of alternative interpretations on Mineral Resource estimation.	Alternative mineralisation geometries were compared against indicator based numerical modelling (Leapfrog Indicator RBF Interpolants) at varying cut-offs and probability outcomes. All modelling was underpinned by statistical and spatial (variogram) analysis. These alternative models supported the metal distribution within the interpreted mineralised wireframes.
	The use of geology in guiding and controlling Mineral Resource estimation.	A lithological model of the mafic and sedimentary host units was generated prior to the mineralisation domain interpretation commencing. The mineralisation geometry and tenor had a strong relationship with the lithology width and structural orientation. The orientation of the broad mineralised domain was aligned to the contact between the mafic and sedimentary units and mineralisation continuity (as supported by indicator based numerical modelling) supported HRZ's current structural understanding of mineralisation controls and the presence of a high-grade plunge zone.
		Weathering surfaces were created by interpreting existing drill logging for regolith and oxidation state and were extended laterally beyond the limits of the Mineral Resource model.
	The factors affecting continuity both of grade and geology.	Localised shearing appears to control the gold mineralisation within the quartz veins and there is some evidence of faulting to the south and north of the deposit which may terminate mineralisation; however, this is still uncertain. Flexures in the host rock were correlated with increased thickness of the mineralisation and high tenor gold assay values.
Dimensions	The extent and variability of the Mineral Resource expressed as length (along strike or otherwise), plan width, and depth below	Mineralised domains in Penny's Find (3 domains in total) extend over a 350 m strike length. Plan widths are highly variable and range from 0.3 m to 11 m. The depth below surface to the upper limits of the MRE is 70 m (260 mRL). The MRE extends 200 m to a lower limit of 270 m (60 mRL).





Criteria	JORC Code explanation	Commentary
	surface to the upper and lower limits of the Mineral Resource.	Mineralisation within the model which did not satisfy the classification criteria for the MRE remained unclassified.
Estimation and modeling techniques	The nature and appropriateness of the estimation technique(s) applied and key assumptions, including treatment of extreme grade values, domaining, interpolation parameters and maximum distance of extrapolation from data points. If a computer assisted estimation method was chosen include a description of computer software and parameters used.	Interpretations of domain continuity were undertaken in GEOVIA Surpac [™] software, with mineralisation intercepts correlating to individual domains manually selected prior to creation of a vein model using Leapfrog [™] Geo implicit modelling software. Interpretation was a collaborative process with HRZ geologists to ensure modelling appropriately represented observations and the current understanding of geology and mineralisation controls. Domain interpretations used all available RC and DD data.
		A two-dimensional (2D) Ordinary Kriging (OK) interpolation approach was selected for the lodes, to address some of the main issues encountered when estimating narrow vein mineralisation, such as those at Penny's Find, which were:
		 additivity issues due to non-uniform support and resulting grade bias; instances of highly variable individual intercepts (e.g. 0.3 m to 11.0 m) which would be difficult to incorporate and represent statistically using downhole composites of equal lengths (e.g. 0.5 m, 1.0 m or 2.0 m)
		 varying mineralisation geometry across lode, down dip, and along strike. RC and DD samples were composited for the full width of the domain intercept, followed by trigonometric calculation of true width (TW) using the orientations of the drill hole intercept and ore domain defined by the Leapfrog reference (midpoint) surface. A gold accumulation variable was then calculated by multiplication of intercept grade by TW.
		Samples from RAB and water bore drill holes were excluded from all compositing processes and subsequently the MRE outcomes.
		Composited sample data was transformed (grid rotation removed) before being pressed onto a cartographic plane and statistical analysis undertaken on accumulation, width, and grade variables, to assist with determining estimation search parameters, top-cuts, etc.
		Variography analysis of individual domains was undertaken on capped and declustered gold accumulation variables in 2D space, followed by Quantitative Kriging Neighbourhood Analysis to assist with determining appropriate search parameters.
		The 2D block models for interpolation were created using a block size of 10 mN × 10 mRL × 1 mE with no sub- celling. Considerations relating to appropriate block size include drill hole data spacing, conceptual mining method (SMU analysis), variogram continuity ranges and search neighbourhood optimisations.
		Grade interpolation of cut gold accumulation and TW was undertaken in 2D space using OK (GEOVIA Surpac [™]) at the parent cell size. The mineralisation interpretation was used as a hard boundary for volume delineation.
		No assumptions were made for metallurgical recovery applied in the MRE estimation or reporting process.
		After estimation: Gold parts per million (ppm) values for each block were calculated by dividing interpolated gold accumulation by interpolated TW, whereby for each block:
		 Block gold ppm = Block gold accumulation value/Block TW value Back-calculated gold ppm values for each block were transformed from 2D to 3D space and pressed across the full width of the corresponding domain in the final host 3D compilation model.





Criteria	JORC Code explanation	Commentary
		Only DD and RC data was used during the estimation. Average sample spacing is variable, ranging from 10 m \times 10 m within 50 m of topographic surface to a nominal 20 m \times 20 m in the upper portions of the underground resource and 50 m \times 50 m at depth (approximately greater than 200 m).
		Assumptions discussed and tested during the estimation include:
		 Assumption of intrinsic correlation between grade and TW was tested and met during variogram analysis. 2D estimation technique assumes full horizontal extraction of the modelled vein. Validation of the gold accumulation, TW estimations and gold ppm back-calculation was completed by global and local bias analysis, statistical and visual inspections in 2D and 3D space.
	The availability of check estimates, previous estimates and/or mine production records and whether the Mineral Resource estimate takes appropriate account of such data.	A check estimate in 3D was undertaken for Main Lode using Inverse Distance Squared and gold ppm (not accumulation). The check estimate results were on average 14% higher in metal content, indicating a high sensitivity in MRE outcomes based on whether the relationship of metal to mineralisation width is incorporated in, c excluded from, the interpolation approach.
		Mine productions records pertaining to Penny's Find includes:
		 Not available for underground. Open pit data financial results from 25 July 2018 stated production of 138,272 tonnes at 4.47 g/t gold for 18,35 ounces. Entech have estimated a global underground grade of 5.22 g/t gold. Direct comparison of open pit oxide transitional grade against underground fresh grade is not considered a suitable comparison due to variabilit between mining diluted SMU and undiluted domain boundaries. However, Entech was comfortable that the MRI global grade presented a block estimate outcome fit for underground feasibility assessment. Scoping study outcomes from 2016, underpinned by an earlier block model (not verified by Entech) state undiluted underground grades would be in the vicinity of 5.2 g/t gold (HRZ, Australian Securities Exchange announcement, Horizon Enters Development Joint Venture for the Penny's Find Underground Gold Project, 3 November 2020, Appendix 2, page 31).
	The assumptions made regarding recovery of by-products.	No assumptions with respect to by-products were made.
	Estimation of deleterious elements or other non-grade variables of economic significance (e.g. sulphur for acid mine drainage characterisation).	No estimation for deleterious elements or other non-grade variables was made.
	In the case of block model interpolation, the block size in relation to the average sample spacing and the search employed.	Block dimensions for interpolation were Y: 10 mN, X: 5 mE, Z: 10 mRL with sub-celling of Y: 0.3125 mN, X: 0.3125 mE, Z: 0.3125 mRL to provide adequate domain volume definition and honour wireframe geometry. Considerations relating to appropriate block size include drill hole data spacing, conceptual mining method, variogram continuity ranges and search neighbourhood optimisations.
		DD and RC data was used during the estimate. Average sample spacing ranges from 20 to 60 m, with a nominal 20–40 m spacing maintained for all classified domains.
		A two-pass search strategy was employed, with all domains estimated a maximum distance of 85 m for both passe and a reduction of minimum neighbourhood composites from 4 to 2 applied. Pass 2 blocks underpin 12% of the MRE by volume and 8% of the MRE by gold ounces.





Criteria	JORC Code explanation	Commentary
	Any assumptions behind modelling of selective mining units.	No selective mining units were assumed in this estimate.
	Any assumptions about correlation between variables.	No correlated variables have been investigated or estimated.
	Description of how the geological interpretation was used to control the resource estimates.	All domain estimates were based on mineralisation domain constraints underpinned by geological logging (lithology and veining) and a nominal cut-off grade of 1.5 g/t gold. The mineralisation constraints have been used as hard boundaries for grade estimation wherein only composite samples within that domain are used to estimate blocks coded as falling within that domain.
		The relationship of width to grade was considered a key control of metal distribution in the MRE. Therefore, accumulation variables were used to appropriately reflect this geological control.
	Discussion of basis for using or not using grade cutting or capping.	Assessment and application of top-cutting for the 2D estimate was undertaken on the gold accumulation variable within individual domains. Top-cuts, where appropriate, were applied on an individual domain basis, as outlined below:
		Main Lode (1). Top-cut = 100 Gold Accumulation and 0.65% metal reduction.
		It should be noted that for the Main Lode Hanging Wall, a single extreme composite was cut. No top-caps were applied to the North Lode (Domain 2) or Bifurcation Lode (Domain 3).
	The process of validation, the checking process used, the comparison of model data to drill hole data, and use of reconciliation data if available.	Validation of the estimation outcomes was completed by global and local bias analysis (swath plots), statistical and visual comparison (cross and long sections) with input data. No relevant underground production data was available for reconciliation against current or historical Mineral Resources.
Moisture	Whether the tonnages are estimated on a dry basis or with natural moisture, and the method of determination of the moisture content.	The tonnages were estimated on a dry basis.
Cut-off parameters	The basis of the adopted cut-off grade(s) or quality parameters applied.	The Mineral Resource cut-off grade for reporting of underground global gold resources at Penny's Find was 1.5 g/t. This was based on consideration of grade-tonnage data, selectivity and potential underground mining method, and benchmarking against comparable sized deposits of similar mineralisation style and tenor.
Mining factors or	Assumptions made regarding possible mining methods, minimum mining dimensions and internal (or, if applicable, external) mining dilution. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider potential mining methods, but the assumptions made regarding mining methods and parameters when estimating Mineral Resources may not always be rigorous. Where this is the case, this should	Underground mining methods based on mechanised conventional underground longhole mining methods are assumed.
assumption s		The MRE extends nominally 270 m below the topographic surface. Entech considers material at this depth would fall under the definition of 'reasonable prospects of eventual economic extraction' in an underground mining framework.
		No dilution or cost factors were applied to the estimate.





Criteria	JORC Code explanation	Commentary
	be reported with an explanation of the basis of the mining assumptions made.	
Metallurgic al factors or assumption s	The basis for assumptions or predictions regarding metallurgical amenability. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider potential metallurgical methods, but the assumptions regarding metallurgical treatment processes and parameters made when reporting Mineral Resources may not always be rigorous. Where this is the case, this should be reported with an explanation of the basis of the metallurgical assumptions made.	 Metallurgical testwork undertaken by previous owners in 2015 on fresh material to determine gold recovery (by gravity and cyanide leaching) concluded that gold occurs in free-milling form and is readily liberated. The proportion of gravity recoverable gold is very high proportion. It was noted that recovery of open pit, oxide and transitional material, was 92.4% with a high gravity recoverable gold component. Entech did not encounter evidence of metallurgical amenability risks during documentation reviews, nor in discussions with HRZ personnel. No metallurgical recovery factors were applied to the Mineral Resources or resource tabulations.
Environmen tal factors or assumption s	Assumptions made regarding possible waste and process residue disposal options. It is always necessary as part of the process of determining reasonable prospects for eventual economic extraction to consider the potential environmental impacts of the mining and processing operation. While at this stage the determination of potential environmental impacts, particularly for a greenfields project, may not always be well advanced, the status of early consideration of these potential environmental impacts should be reported. Where these aspects have not been considered this should be reported with an explanation of the environmental assumptions made.	No environmental factors were applied to the Mineral Resources or resource tabulations. The deposit is located on a granted mining licence.
Bulk density	Whether assumed or determined. If assumed, the basis for the assumptions. If determined, the method used, whether wet or dry, the frequency of the measurements, the nature, size and representativeness of the samples.	 Bulk density values at Penny's Find were derived from measurements taken from 24 DD holes, with a total of 227 samples collected across the deposit. The samples were all measured on site using the water immersion method on fresh rock core. Analysis of HRZ bulk density data indicated a variation of bulk density values between weathering state and lithology. Values were therefore statistically evaluated split by these factors. The following bulk density mean values were then applied in the block model: Oxide: 2.0 t/m³ Transitional: 2.20 t/m³ Fresh:





Criteria	JORC Code explanation	Commentary
		 Mafic: 2.82 t/m³ Quartz (mineralisation): 2.68 t/m³ Sedimentary: 2.76 t/m³
	The bulk density for bulk material must have been measured by methods that adequately account for void spaces (vugs, porosity, etc), moisture and differences between rock and alteration zones within the deposit.	Onsite measurements using the water immersion method were undertaken on competent fresh core. This approach is adequate in accounting for void spaces and moisture within the deposit.
	Discuss assumptions for bulk density estimates used in the evaluation process of the different materials.	Due to the statistical variation in lithology, bulk densities were averaged in each weathering unit for oxide and transitional material, and further broken down into lithologies for fresh material. An average bulk density based on weathering and lithology coding has been assigned for tonnage reporting.
Classificati on	The basis for the classification of the Mineral Resources into varying confidence categories.	Mineral Resources were classified as Indicated and Inferred to appropriately represent confidence and risk with respect to data quality, drill hole spacing, geological and grade continuity, mineralisation volumes, recent and historical mining activity as well as metal distribution. Additional considerations were the stage of project assessment, amount of diamond drilling, current understanding of mineralisation controls and selectivity within an underground mining environment.
		In Entech's opinion, the drilling, surveying and sampling undertaken, and analytical methods and quality controls used are appropriate for the style of deposit under consideration.
		Indicated Mineral Resources were defined where a moderate level of geological confidence in geometry, continuity and grade was demonstrated, and were identified as areas where:
		 Blocks were well supported by drill hole data with drill spacing averaging a nominal 30 m or less, or where drilling was within 20 m of the block estimate Blocks were interpolated with a neighbourhood informed by the maximum number of sample criteria Estimation quality was considered reasonable, as delineated by a conditional bias slope nominally above 0.6. Inferred Mineral Resources were defined where a low to moderate level of geological confidence in geometry, continuity and grade was demonstrated, and were identified as areas where:
		 Drill spacing was averaging a nominal 50 m or less, or where drilling was within 40 m of the block estimate Estimation quality was considered low, as delineated by a conditional bias slope between 0.2 and 0.6. The reported Mineral Resource for underground was constrained at depth by the available drill hole spacing outlined for Inferred classification, nominally 270 m below surface.
		All classified Mineral Resources were reported inside the tenement boundary, as provide by HRZ to Entech.
		Mineralisation within the model which did not satisfy the criteria for Mineral Resources remained unclassified.
	Whether appropriate account has been taken of all relevant factors (i.e. relative confidence in tonnage/grade estimations, reliability of	Consideration has been given to all factors material to the Mineral Resource outcomes, including but not limited to confidence in volume and grade delineation, quality of data underpinning Mineral Resources, mineralisation continuity and variability of alternate volume interpretations and grade interpolations (sensitivity analysis).
	input data, confidence in continuity of geology and metal values, quality, quantity and distribution of the data).	In addition to the above factors, the classification process considered nominal drill hole spacing, estimation quality (conditional bias slope, number of samples, distance to informing samples) and reliability of input data, specifically.





Criteria	JORC Code explanation	Commentary
	Whether the result appropriately reflects the Competent Person's view of the deposit.	The delineation of Indicated and Inferred Mineral Resources appropriately reflects the Competent Person's view on continuity and risk at the deposit.
Audits or reviews	The results of any audits or reviews of Mineral Resource estimates.	Internal audits and peer review were undertaken by Entech with a focus on independent resource tabulation, block model validation, verification of technical inputs, and peer review of approaches to domaining, interpolation and classification.
Discussion of relative accuracy/	Where appropriate a statement of the relative accuracy and confidence level in the Mineral Resource estimate using an approach or procedure deemed appropriate by the Competent Person. For example, the application of statistical or geostatistical procedures to quantify the relative accuracy of the resource within stated confidence limits, or, if such an approach is not deemed appropriate, a qualitative discussion of the factors that could affect the relative accuracy and confidence of the estimate.	Variances to the tonnage, grade and metal tonnes of the Mineral Resource estimate is expected with further definition drilling. It is the opinion of the Competent Person that the classification criteria for Indicated and Inferred Mineral Resources appropriately captures and communicates these variances and risks to all downstream users.
confidence		The MRE is considered fit for the purpose of underpinning feasibility-level studies.
	The statement should specify whether it relates to global or local estimates, and, if local, state the relevant tonnages, which should be relevant to technical and economic	The Mineral Resource Statement relates to global tonnage and grade estimates. No formal confidence intervals nor recoverable resources were undertaken or derived.
	evaluation. Documentation should include assumptions made and the procedures used.	
	These statements of relative accuracy and confidence of the estimate should be compared with production data, where available.	No relevant underground production data was available for comparison purposes. The project is currently at feasibility stage.